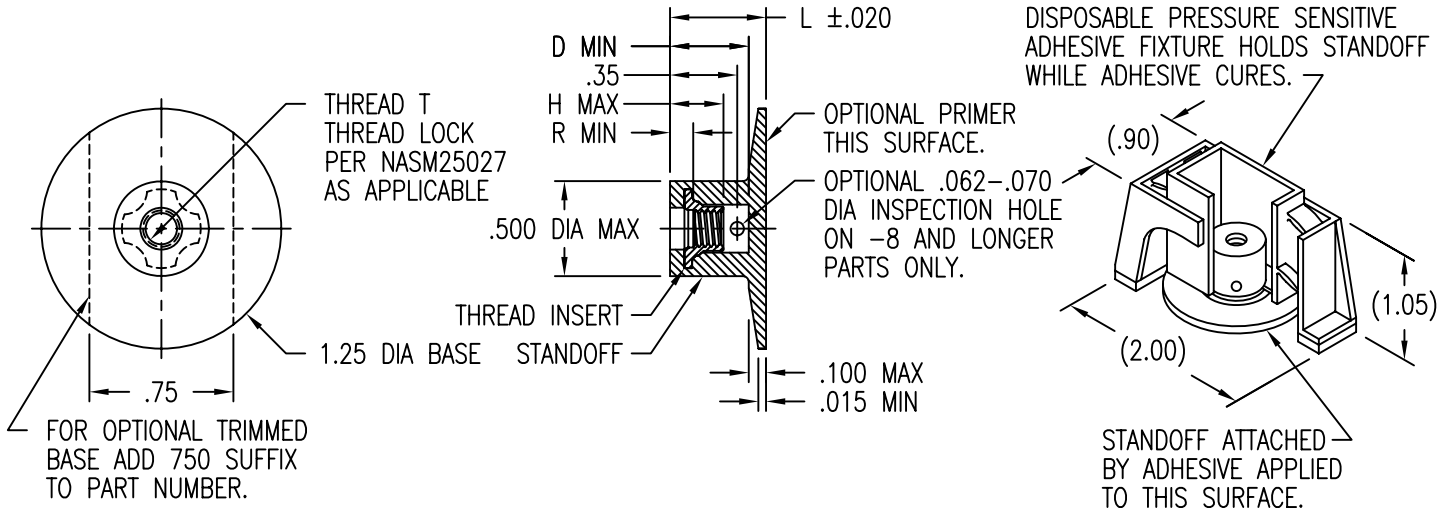


LENGTH L DATA (LENGTH L IN SIXTEENTHS OF AN INCH)

CODE	6	8	9	10	11	12	13	14	15	16	18	20	22	24	26
L	.375	.500	.562	.625	.687	.750	.812	.875	.937	1.000	1.125	1.250	1.375	1.500	1.625
D MIN	.295	.400	.437	.472											

THREAD INSERT MATERIAL AND FINISH DATA

CODE	MATERIAL	SPEC.	PASSIVATE	PLATING	SPEC.	DRI–FILM LUBE
CR	A–286 CRES	AMS 5525, 5726, 5732, 5737	AMS 2700	NONE		AS5272 TY 1
CRC	A–286 CRES	AMS 5525, 5726, 5732, 5737	AMS 2700	CADMIUM	AMS–QQ–P–416, TY 2, CL2	AS5272 TY 1

STANDOFF AND BASE MATERIAL

CODE	MATERIAL	SPEC.
K	GLASS/PEKK	CBMS–104
P	GLASS/PEEK	CBMS–103
U	30% GLASS/PEI	CBMS–102
V	40% GLASS/PEI	CBMS–101

THREAD T DATA

CODE	THREAD SIZE	H MAX	R MIN
08	.1640–32 UNC–3B	.300	.100
3	.1900–32 UNF–3B	.300	.100
5M	M5 X 0,8 4H6H	.300	.100

OPTIONAL BASEPLATE PRIMER

CODE	MATERIAL SPEC.
P	MIL–PRF–85582

EXAMPLE PART NUMBER

CB4002 V 3 CR 8 P H 750

- 750 — OPTIONAL TRIMMED BASE – .750
- H — OPTIONAL INSPECTION HOLE
- P — OPTIONAL BASEPLATE PRIMER
- 8 — STANDOFF LENGTH L – .500
- CR — THREAD INSERT MATERIAL – A–286 CRES
- 3 — THREAD SIZE T – .1900–32 UNF–3B
- V — MATERIAL – 40% GLASS/PEI
- CB4002 — BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M–1982.

ANGLES	±1°
.XX	±.03
.XXX	±.010
.XXXX	±.001

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APPROVALS		DATE
DRAWN	DAC	23MAR08
CHECKED	DACarlton	23MAR08
RELEASED	ABCatti	23MAR08
REVISED	DAC	23MAR08

CLICK BOND

CARSON CITY
NEVADA 89706

TITLE: STANDOFF, LOCKING THREAD, COMPOSITE

SIZE	CAGE CODE	DWG. NO.	REV.
A	66530	CB4002	9

SCALE 1/1 | 23MAR08 | SHEET 1 OF 1